

TRAYSLIDES: G-SERIES 2-SECTION



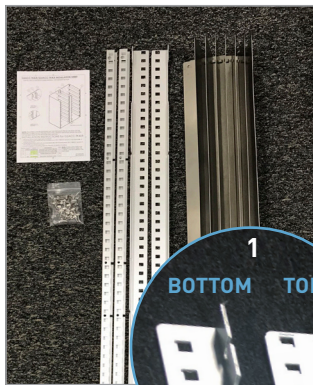
Parts	Universals		#1 Trayslides		#4 Trayslides	
Kit Model	G23ACC-TK4LR		G23ACC-TK1LR		G23ACC-TK2LR	
	Model #	QTY	Model #	QTY	Model #	QTY
Pilasters: for Outside Panel of Cabinet	342-60178-01	2	342-60168-01	2	342-60168-01	2
	342-60178-02	2	342-60168-02	2	342-60168-02	2
Pilaster: for Front Left of Right Section OR Back Right of Left Section	342-60171-01	1	342-60169-01	1	342-60169-01	1
	342-60171-02	1	342-60169-02	1	342-60169-02	1
Pilaster: for Front Right of Left Section OR Back Left of Right Section	342-60172-01	1	342-60170-01	1	342-60170-01	1
	342-60172-02	1	342-60170-02	1	342-60170-02	1
Thumb Screws	351-15822-01	24	351-15822-01	24	351-15822-01	24
Trayslide Inserts	701-60039-00	14	701-60032-00	16	340-04842-00	4

***NOTE:** 2 Sets of Trayslide Kits are needed to equip both sections on 2-Section Models.*

RECOMMENDED TOOLS:

Flathead Screwdriver, Phillips Head Screwdriver, and Rubber Mallet

INSTALL UNIVERSALS



Bottom Support 18x26 or 12x20 Pans

KIT: G23ACC-TK4LR | **TRAYSLIDE PART:** 701-60039-00

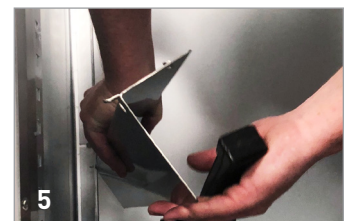
1. (Fig. 1) Identify the top side of each Pilaster.

2. (Fig. 2) Remove the Duct on the right panel of the cabinet.

- Remove the factory installed shelves, pins, and pilasters.
- Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.

3. (Fig. 3) Install the outside panel Pilasters (Part#: 342-60178-01 & 342-60178-02) with 3 thumb screws each.

- Hand tighten the thumb screws, check that the Pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.



4. Install the other Pilasters with thumb screws in the same fashion.

- Right Section: Back left Pilaster (Part#: 342-60172-01 & 342-60172-02)
- Right Section: Front left Pilaster (Part#: 342-60171-01 & 342-60171-02)
- Left Section: Back right Pilaster (Part#: 342-60172-01 & 342-60172-02)
- Left Section: Front right Pilaster (Part#: 342-60171-01 & 342-60171-02)

5. (Fig. 5) Begin installing the Trayslides on one side from bottom to top.

- Insert the bottom tabs (the longer of the tabs) on both Pilasters.
- Rotate the back of the Trayslide toward the Pilaster to insert the remaining tabs. Be sure not to remove the bottom tabs when doing this.
- Check that the Trayslides are level and on the same Pilaster slots
- Using a rubber mallet, tap down the Trayslide near both Pilasters to lock the Trayslides into place.

6. Repeat step 5 on the other side of the cabinet.

- Check that the Trayslides match up with those installed on the other side.

7. Test a set of Trayslides near the top, middle, and bottom to make sure that the Pilasters and Trayslides have been installed level.

INSTALL #1 TRAYSLIDES



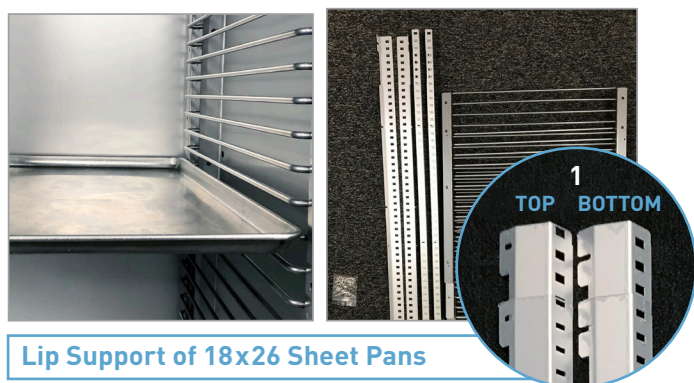
Bottom Support of 18x26 Sheet Pans

KIT: G23ACC-TK1LR | **TRAYSLIDE PART:** 701-60032-00

1. (Fig. 1) Identify the top side of each Pilaster.
2. Remove the Duct on the right panel of the cabinet.
 - Remove the factory installed shelves, pins, and pilasters.
 - Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.
3. (Fig. 3) Install the outside panel Pilasters (Part#: 342-60168-01 & 342-60168-02) with 3 thumb screws each.
 - Hand tighten the thumb screws, check that the Pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.

[CLICK HERE TO WATCH #1 HOW-TO VIDEO](#)

INSTALL #4 TRAYSLIDES

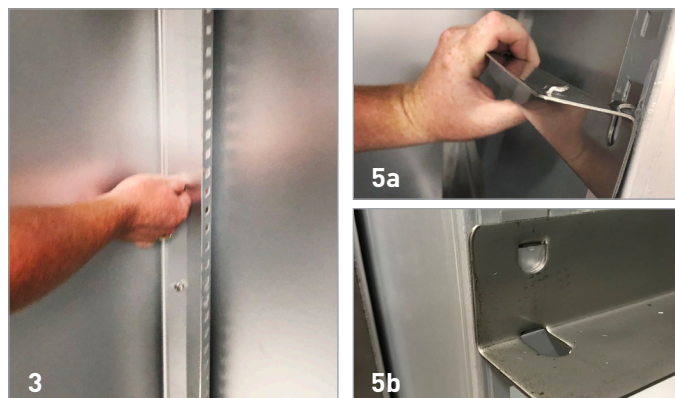


Lip Support of 18x26 Sheet Pans

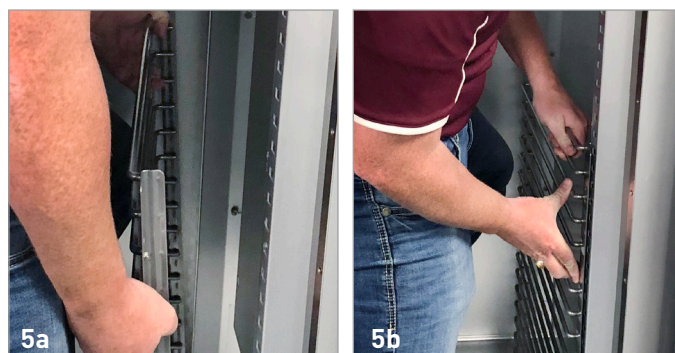
KIT: G23ACC-TK2LR | **TRAYSLIDE PART:** 340-04842-00

1. (Fig. 1) Identify the top side of each Pilaster.
2. Remove the Duct on the right panel of the cabinet.
 - Remove the factory installed shelves, pins, and pilasters.
 - Using the Phillips head screwdriver, remove the 6 screws holding the duct to the panel of the cabinet.
3. Install the outside panel Pilasters (Part#: 342-60168-01 & 342-60168-02) with 3 thumb screws each.
 - Hand tighten the thumb screws, check that the Pilasters are parallel with the sides of the cabinet, and then tighten down with a flathead screwdriver.

[CLICK HERE TO WATCH #4 HOW-TO VIDEO](#)



4. Install the other Pilasters with thumb screws in the same fashion.
 - Right Section: Back left Pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Right Section: Front left Pilaster (Part#: 342-60169-01 & 342-60169-02)
 - Left Section: Back right Pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Left Section: Front right Pilaster (Part#: 342-60169-01 & 342-60169-02)
5. Begin installing the Trayslides on one side from bottom to top.
 - (Fig. 5a) Insert the bottom tabs (the longer of the tabs) on both Pilasters.
 - (Fig. 5b) Rotate the back of the Trayslide toward the Pilaster to insert the remaining tabs. Be sure not to remove the bottom tabs when doing this.
 - Check that the Trayslides are level and on the same Pilaster slots
 - Using a rubber mallet, tap down the Trayslide near both Pilasters to lock the Trayslides into place.
6. Repeat step 5 on the other side of the cabinet.
 - Check that the Trayslides match up with those installed on the other side.
7. Test a set of Trayslides near the top, middle, and bottom to make sure that the Pilasters and Trayslides have been installed level.



4. Install the other Pilasters with thumb screws in the same fashion.
 - Right Section: Back left Pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Right Section: Front left Pilaster (Part#: 342-60169-01 & 342-60169-02)
 - Left Section: Back right Pilaster (Part#: 342-60170-01 & 342-60170-02)
 - Left Section: Front right Pilaster (Part#: 342-60169-01 & 342-60169-02)
5. (Fig. 5a-b) Begin installing the Trayslides on one side from bottom to top.
 - Insert all tabs on one side (left/right) and press down to lock them into the Pilaster.
 - Insert all tabs on the other side and press down to lock them into place
 - Check that the Trayslides are level and on the same Pilaster slots
 - Using a rubber mallet, tap down the Trayslide near both Pilasters to lock the Trayslides into place.
6. Repeat step 5 on the other side of the cabinet.
 - Check that the Trayslides match up with those installed on the other side.
7. Test a set of Trayslides near the top, middle, and bottom to make sure that the Pilasters and Trayslides have been installed level.